



Figure 1

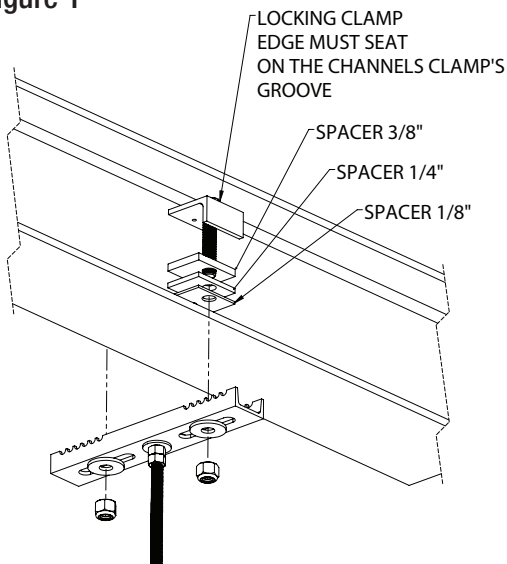
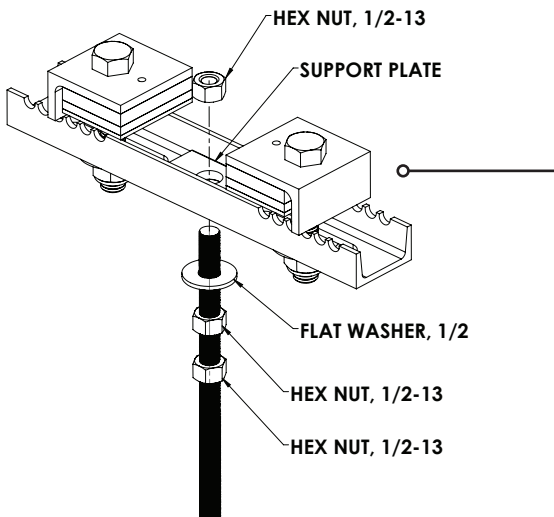


Figure 2



The BC20-26-0 channel style beam clamp to provide a load rated mounting & rigging points from structural I-Beams with flange widths ranging between 20" and 26" and with 1/4" to 1" thick flanges. This beam clamp model provides a fast, easy and safe way to mount threaded rods direct from overhead.

Important: Rigging and mounting overhead system requires professional experience. Improperly installed equipment can result in property damage, personal injury, death and/or liability to the installing contractor. Do not suspend if in doubt about the integrity of the structure.

NOTE:

Do not exceed the working load limit of 600 lb.

The BC20-26-0 is not to be used for suspending personnel.

Recommended torque = 40-50 ft/lb

Contents:

Be sure that all of the following items are included in this kit before proceeding:

- 1 pc 20"-26" Beam clamp assembly
- 2 pcs 1/8" thick spacer plate
- 2 pc 1/4" thick spacer plate
- 2 pc 3/8" thick spacer plate
- 1pc Instruction Sheet

Installation Procedure:

Step 1:

Determine the thickness of the I-beam's flange to properly select right spacer plate to use. Remove the 5/8 nyloc nut and flange washer to test fit the locking plate and spacers. Try a different combination of single, double or all three of the spacer plate (Figure 1).

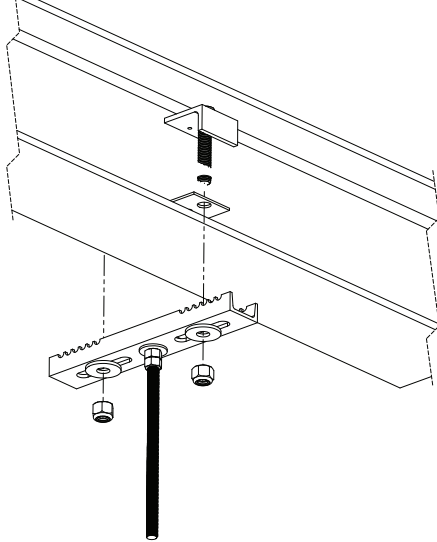
Step 2:

Attach all-thread rods or other suspension hardware to center hole of channel using flat washers and hex nuts.

Step 3:

Re-install the 5/8 nyloc nut and flange washer when the appropriate spacer plate is determined. Attach the beam clamp to the Structure's I-beam. (Figure 1 and 3).

Figure 3



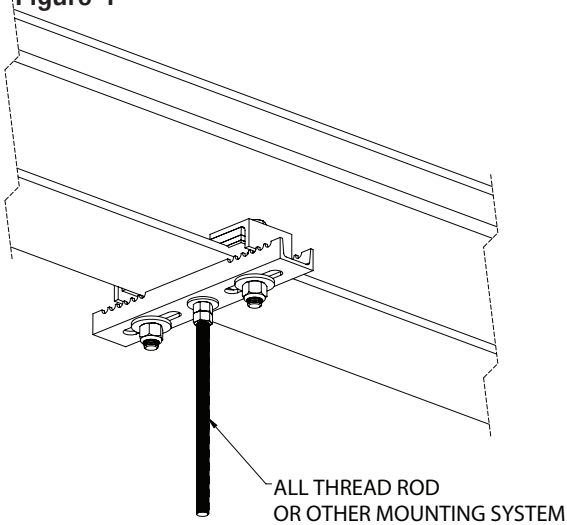
Step 4:

Center the channel on the bottom of the I-beam's flange. Position the locking channel angle tabs with the appropriate spacer plates above the I-beam's flanges. Slide the locking channel tabs against the sides and get the bolt as close as possible to the flanges. Make sure the locking channel tabs are seated on the channel's grooves. Tighten the nyloc nuts permanently

Step 5:

Check all connections to make sure all bolts and nuts are tightened.

Figure 4



Step 6: Install Safety Cables

Attach equipment to the allthread rod using load rated hardware (Figure 3).

Note to installers:

Due to the wide variety of wall structures, materials and mounting methods, the installing contractor must exercise proper judgment in selecting the mounting area and hardware.

As a guide, the installation, when complete should be capable of supporting 5 to 10 times the actual applied load. Always use a backup safety system such as a safety cable.

To assure a trouble-free installation, read through and follow these instructions carefully before beginning. If you have doubts about the integrity of the structure you are mounting to or you are not sure about the proper hardware to use, consult a structural and/or hardware specialist.